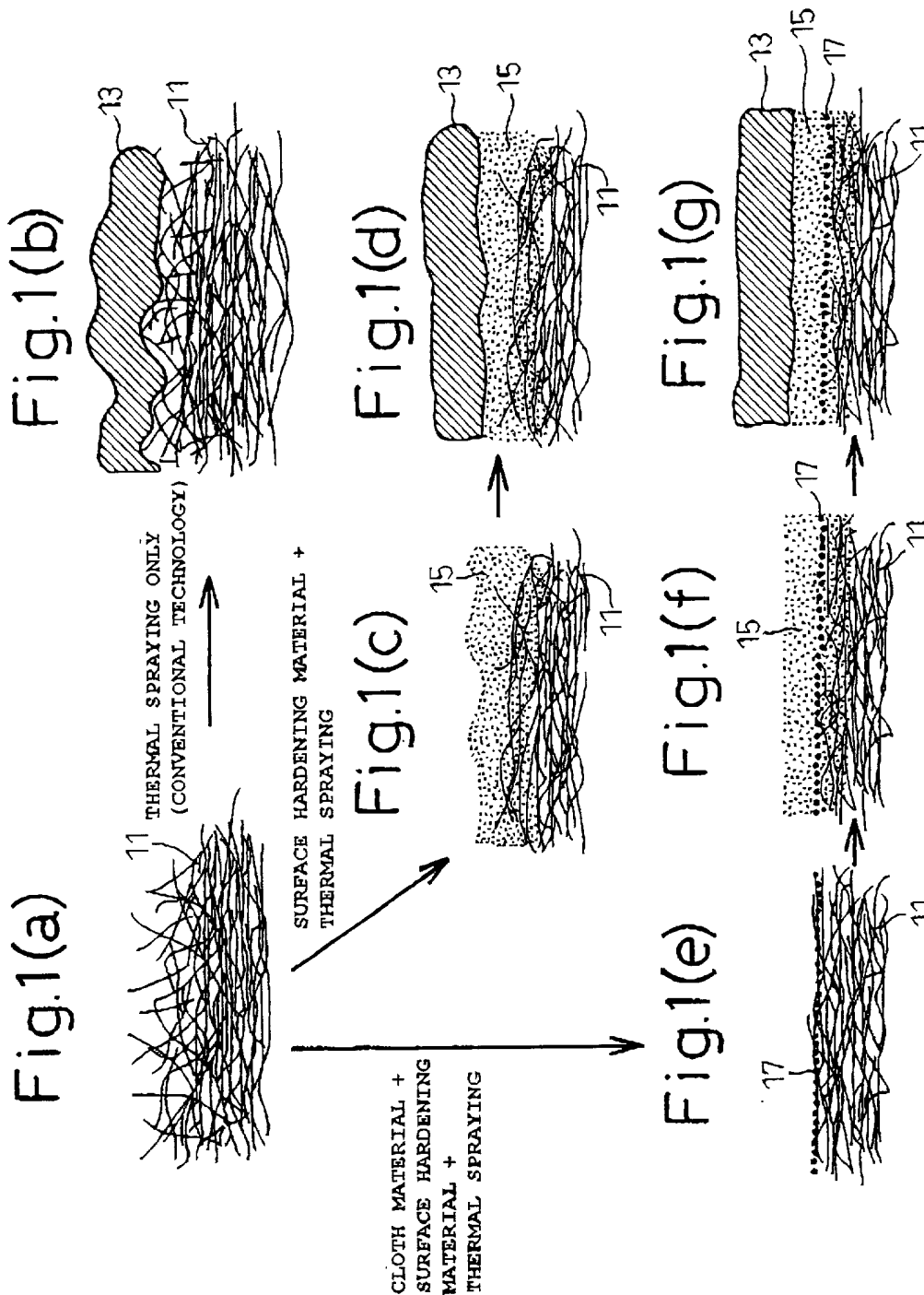


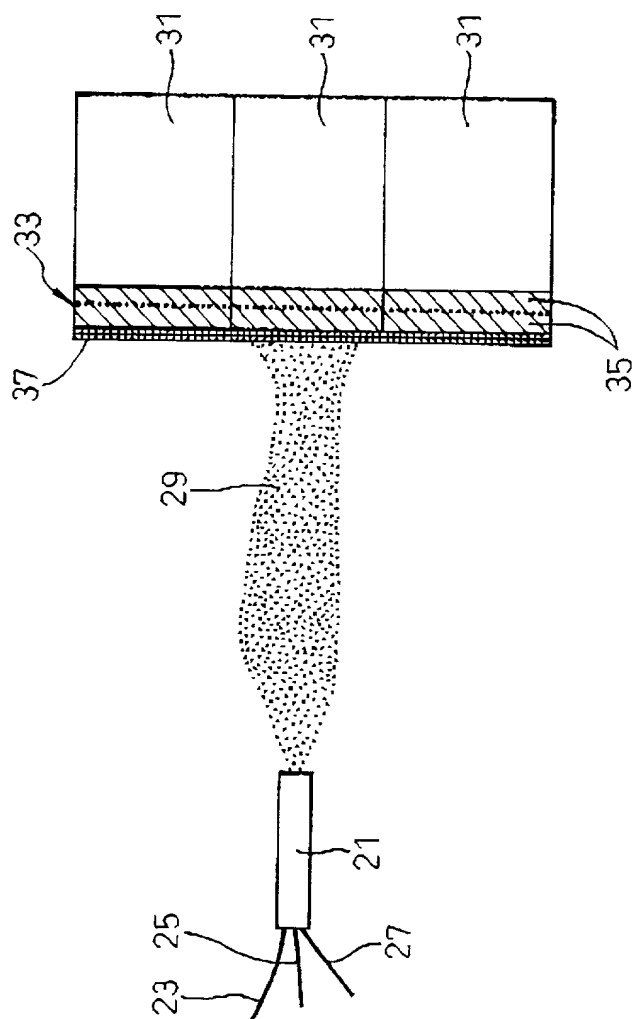
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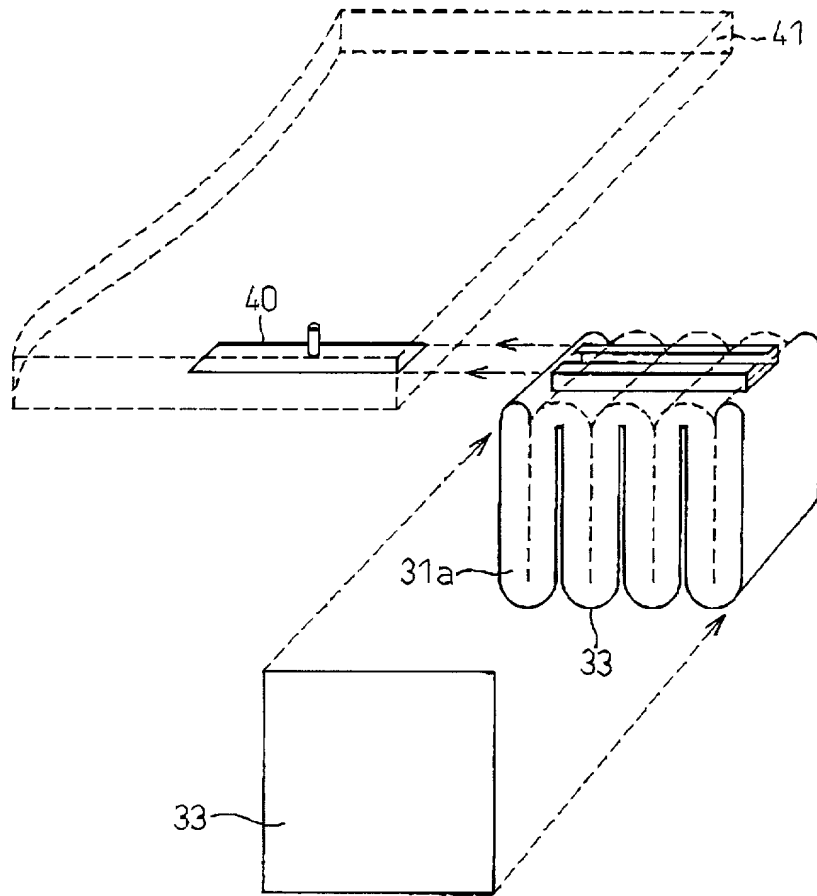
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Fig.2



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Fig.3



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Fig. 4(a)

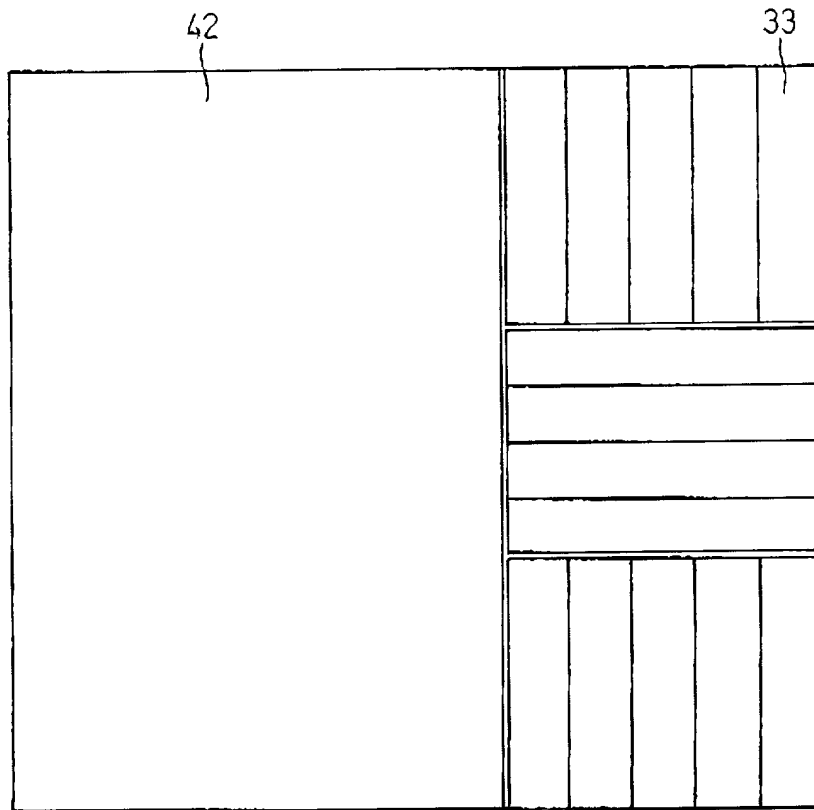
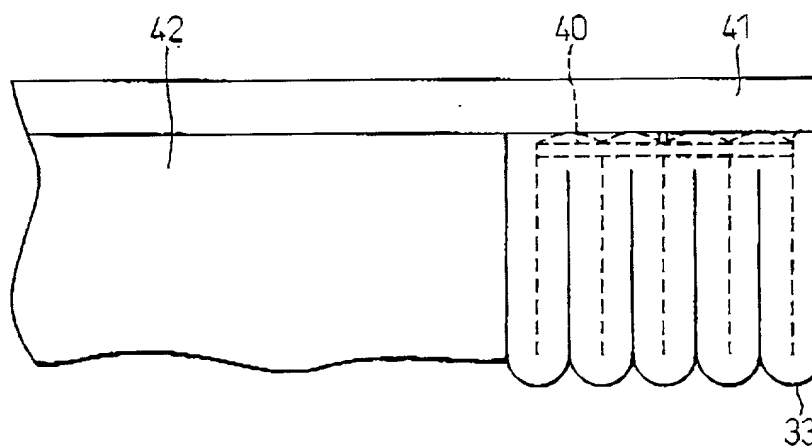


Fig. 4(b)



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Explanation of reference numerals

- 11 Surface layer of formed body of inorganic heat insulating fiber
- 13 Thermally sprayed film layer of refractory ceramic
- 15 Application film of surface hardening material
- 17 Cloth material
- 21 Thermal spraying burner
- 23 LPG pipe
- 25 Oxygen pipe
- 27 Ceramic powder pipe
- 29 Flame
- 31 Inorganic heat insulating fiber (ceramic fiber block)
- 31a Surface of fiber block exposed to high temperature atmosphere as working surface
- 33 Cloth material
- 35 Raw material mix of constituents or application film of surface hardening material
- 37 Thermally sprayed film of refractory ceramic
- 40 Channel
- 41 TD cover
- 42 Amorphous (alumina) inorganic heat insulating fiber

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